

2013(13) BMW X3 SDRIVE18D SE 5-Door

£8,990



**Engine:** Diesel  
**Body:** Estate  
**Gearbox:** Automatic  
**Capacity:** 1995cc  
**Colour:** Black  
**Mileage:** 117,000  
**CO<sup>2</sup>:** 142g/km  
**MPG:** 52.3mpg  
**Top Speed:** 118mph  
**BHP:** 141bhp  
**Insurance Grp:** 23E

FULL SERVICE HISTORY
AIR CONDITIONING
CRUISE CONTROL WITH BRAKE FUNCTION
RAIN SENSOR
IMMOBILISER
BODY COLOUR BUMPERS
SEAT HEATING

HPI clear warranty included finance available delivery available we are a FCA approved dealer open seven days by appointment only

**JYG Surrey**  
 Lyne Mushroom Farm  
 Longcross Road, Longcross  
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 Surrey, KT16 0DH